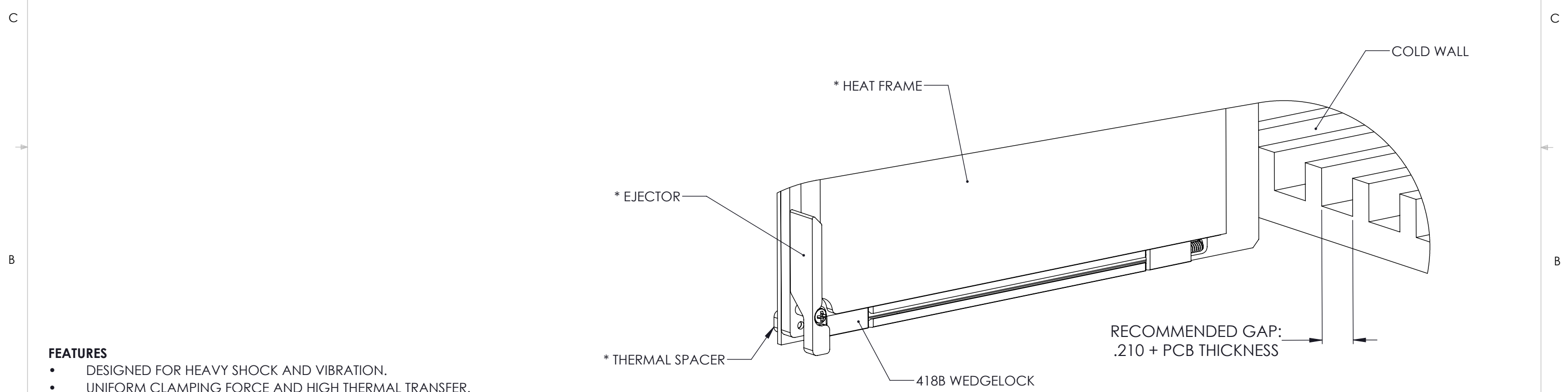
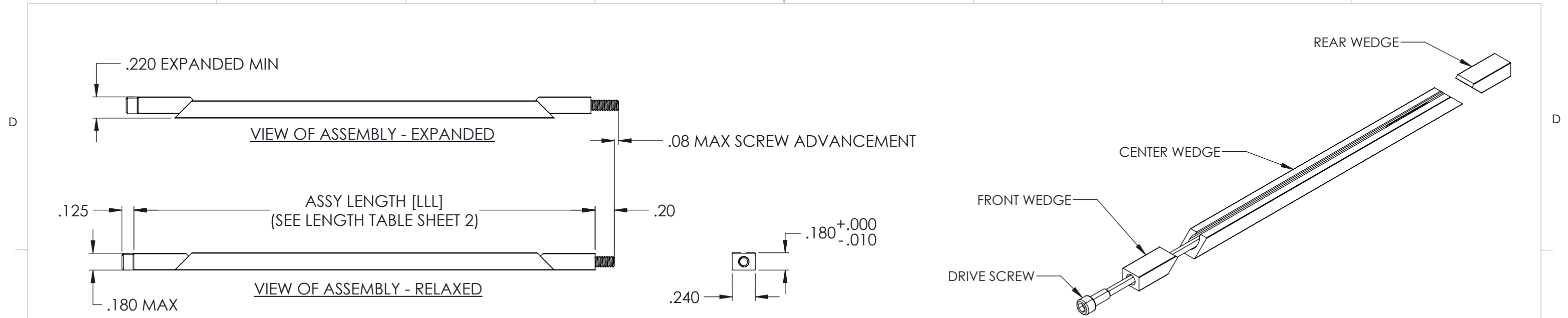


8 7 6 5 4 3 2 1



- FEATURES**
- DESIGNED FOR HEAVY SHOCK AND VIBRATION.
 - UNIFORM CLAMPING FORCE AND HIGH THERMAL TRANSFER.
 - LOW PROFILE DESIGN ALLOWS FOR DECREASED SLOT PITCH.
 - LIGHT WEIGHT = ASSEMBLY LENGTH X .083 OZ [2.35 G] OR [.92 G/CM]
 - SPECIAL LENGTHS, FINISH, AND OTHER DESIGN OPTIONS AVAILABLE UPON REQUEST.

MATERIAL
 WEDGES: ALUMINUM 6061-T6.
 ALL OTHER HARDWARE: STAINLESS STEEL, PASSIVATED.

PARTS ARE SHIPPED AS COMPLETE ASSEMBLY EXCEPT FOR RIVET MOUNT OPTION (SEE SHEET 2)
 RECOMMENDED DRIVE SCREW TORQUE IS 4 IN-LBS (45 N-CM)

* CONTACT WAKEFIELD FOR COMPLETE HEATFRAME ASSEMBLY OR OTHER COMPONENT ITEMS

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CAD GENERATED DRAWING			
TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 2910 INDUSTRIAL DRIVE, RALEIGH, NC 27609 TITLE: 418B WEDGELOCK DATASHEET .180 X .240 REV 21A
X.XX ± 0.010"	DRAWN	TSF	
X.XXX ± 0.005"	CHECKED	.	
ANGULAR ± 1°	ENG APPR.	1/12/2022	
MACHINED SURFACES ⁶³ ✓	MFG APPR.	.	
INTERPRET GEOMETRIC TOLERANCES PER: ASME Y14.5M-1994	Q.A.	.	SCALE 1:1 SHEET 1 OF 2
MATERIAL: SEE PART DETAIL	SIZE DWG NO.	418B-DS	
FINISH: SEE FINISH TABLE	CAGE CODE:	3E7U8	MODEL_INFO: 418B-480SSX-00
DO NOT SCALE DRAWING			

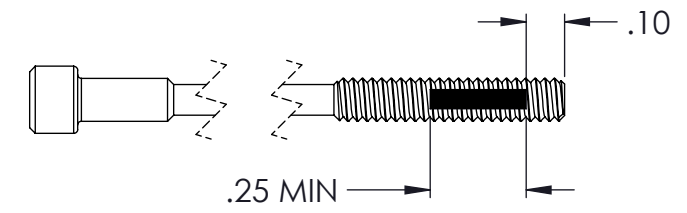
8 7 6 5 4 3 2 1

[LLL] LENGTH TABLE		
ASSY LENGTH [LLL]	[H] MTG X	[C] OPITON X/2
180	0.400	NA
230	0.700	0.350
280	0.900	0.450
330	1.400	0.700
380	1.900	0.950
430	2.400	1.200
480	2.900	1.450
530	3.400	1.700
580	3.900	1.950
OTHER LENGTHS AVAILABLE UPON REQUEST		

[H] MOUNTING TABLE	
DASH NO	DESCRIPTION
A	NO MOUNTING HOLES
\triangle R	$\phi 0.068/0.074$ THRU $\square \phi .156 \times \nabla .13$ $\checkmark \phi 0.140 \times 100^\circ$
T	#0-80 UNF-2B THREADS
S	#2-56 UNC-2B THREADS
U	M2 X 0.4 - 6H THREADS
M	M2.5 X 0.45 - 6H THREADS
THREAD DEPTH ~0.040" THRU	

[F] FINISH TABLE	
DASH NO	DESCRIPTION
A	NO FINISH
G	CHROMATE PER MIL-DTL-5541, CLASS 1A, TYPE I (GOLD)
T	TRIVALENT CHROMATE PER MIL-DTL-5541, CLASS 1A, TYPE II (CLEAR), RoHS COMPLIANT
B	BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
H	HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2
D	HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2 WITH DRY FILM LUBE PER MIL-L-46010
E	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B, BRIGHT
*N	NADCAP COMPLIANT (EX: 'BN' - BLACK ANODIZE, NADCAP)

EXAMPLE
 418B-480UMG-CP
 418B WEDGELOCK ASSEMBLY
 4.80" LENGTH, M2 MTG, M2.5 SOCKET HEAD, GOLD CHROMATE
 CENTER MTG HOLE, LOCK PATCH

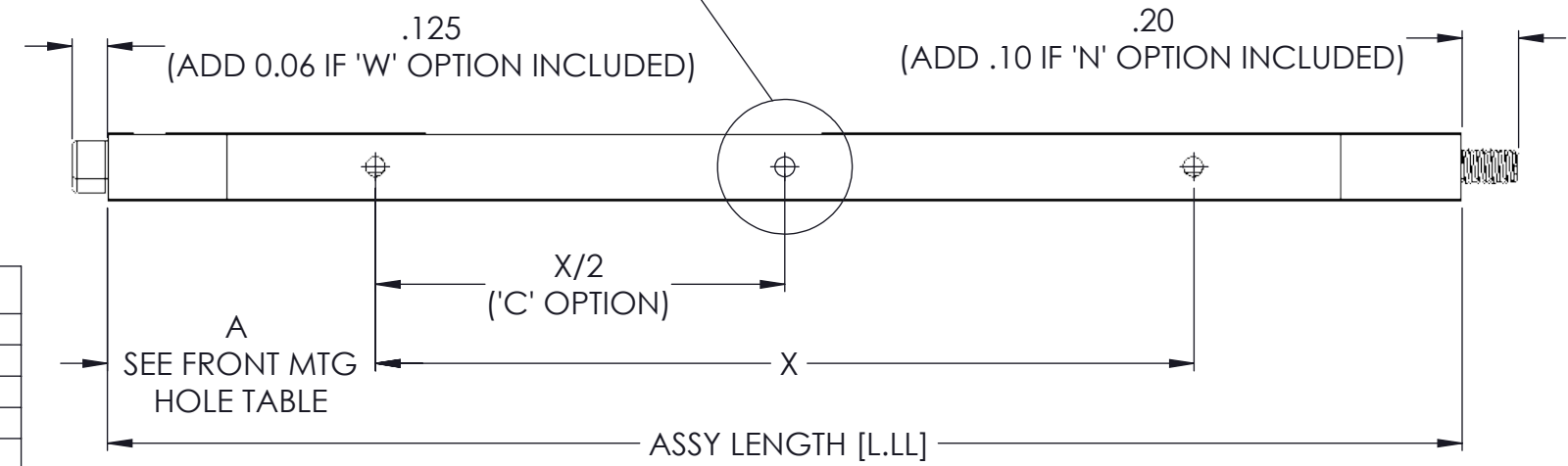
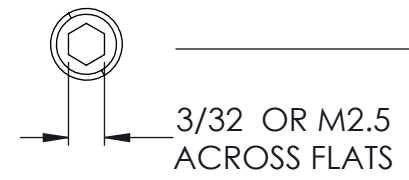
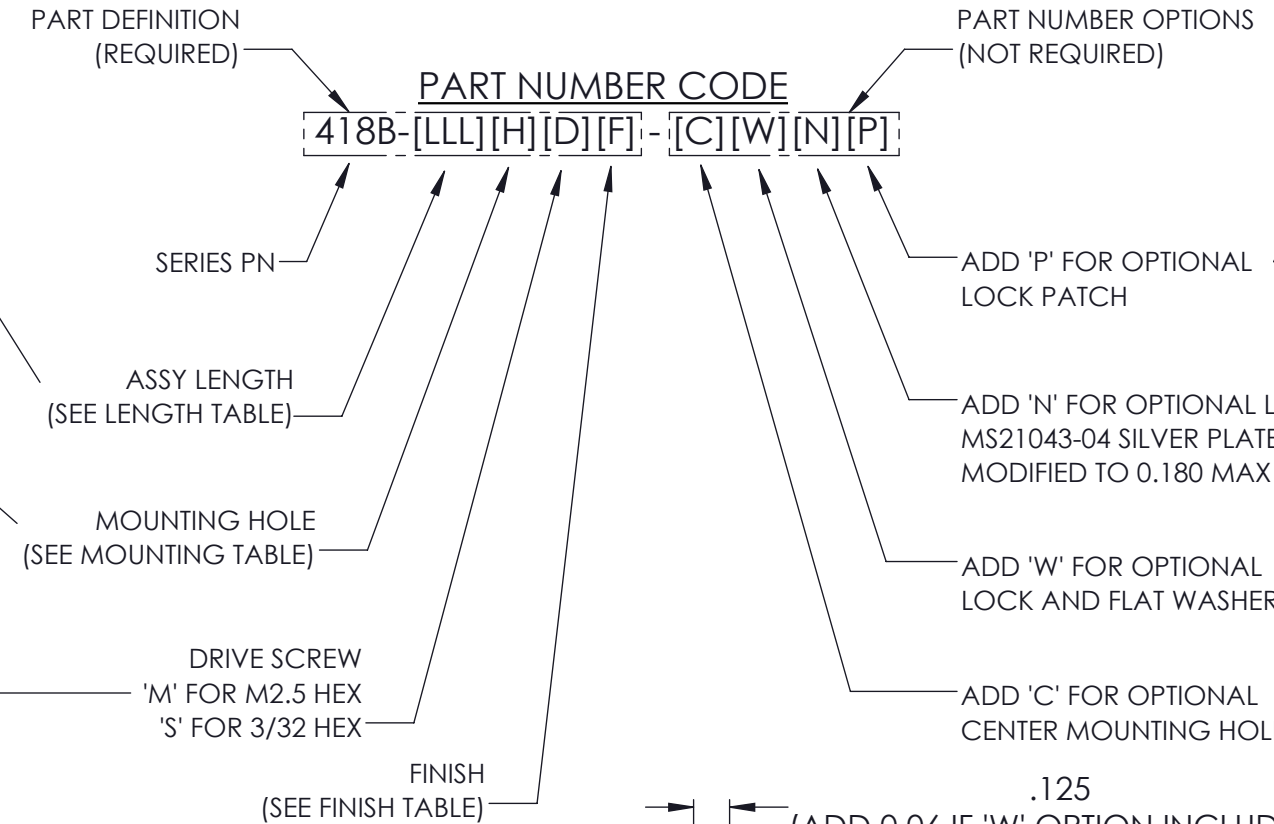


'P' OPTION
 NYLON PATCH PER MIL-F-18240
 PROVIDES ADDITIONAL RESISTANCE TO SHOCK AND VIBRATION

'N' OPTION
 PREVENTS DISASSEMBLY OF REAR WEDGE FROM SCREW

'W' OPTION
 LOCK AND FLAT WASHER

PART NUMBER CODE
 418B-[LLL][H][D][F]-[C][W][N][P]



FRONT MTG HOLE TABLE	
ASSY LENGTH [LLL]	A
180-229	0.70
230-279	0.80
280 AND UP	0.95

BOTTOM VIEW

NOTES:
 \triangle SHIP AS COMPLETE ASSEMBLY IN RELAXED STATE
 (IF RIVET MOUNTING OPTION IS SELECTED, SHIP UNASSEMBLED)

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SIZE B	DWG NO. 418B-DS	REV 21A
CAGE CODE: 3E7U8	SCALE 1:1	SHEET 2 OF 2

MODEL_INFO:
418B-480SSX-00